

Part#	GR20IED52A/H	Application	For 2006-2008 Lexus IS250 / IS350
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	4	Plastic Washers	3	
	2	Slotted studs	3	6-32x 1"	5	Flat Tab	3	
	3	K-Lock Nuts	3	6-32				

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Secure the stud to the threaded holes on the rear of the grille.	
4	Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.	
5	Push the studs through the grid of the shell and center the grille into the opening. Fasten the grille use the plastic washers, the k-lock nuts and the flat tabs from the rear, but do not over-tighten.	
6	Make sure the grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!