

Part#	GR20HGI77A	Application	For 2003-2007 Scion XB
-------	------------	-------------	------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	5	Truss Head Screws	2	10-24×1 1/2"
	2	Flat Nut	2	8#	6	Truss Head Tapping Screws	2	8×3/4"
	3	Keyp Nuts	12	10-24	7	Washers	2	10#
	4	Mounting Clips	10		8	Keyslot Studs	10	10-24×2"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the main grille. Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the factory grille shell. Do not discard the fasteners.	
3	Center the billet insert into the opening. It may be necessary to slightly bend the mounting brackets on the billet insert for an optimum fit. (A) Use two of the factory fasteners to hold the top mounting brackets. (B) Mark the lower mounting bracket holes to the opening. Drill a 1/8" hole at each mark. Use the #8 screws and flat nuts to secure the billet insert.	
4	Close the hood and check the alignment of the billet insert. If necessary, remove the insert and adjust the brackets.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Grille Installation Instruction

Rev. 200801

Part#	GR20HG177A	Application	For 2003-2007 Scion XB
6	Move on to the bumper grille. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.		
7	Secure billet grille using the mounting clip and nuts from the back side of the OEM grille shell.		
8	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.		
9	Reinstall the black plastic cover which was removed in step 2.		
10	Installation completed!!!		

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!