













Part#	GR20HFI52A/H	Application	For 2011-2011 Toyota Tacoma
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	3	Flat Nut	5	8#
	2	Screws	5	8#x3/4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, and remove the bolts and plastic pop clips along the top of the factory grille shell (Fig 1). Now reach behind the factory grille and unlatch the two latches on the lower back sides with your hands and remove the factory grille from the vehicle.	 Fig 1
3	Step 3-1: Place the grille shell on a workbench. Using a jigsaw cut the center out of the grille shell, making your cuts leaving a little material. (Fig 2 & 3)	 Fig 2  Fig 3

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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	<p>Step3-2:Use a grinding wheel or file to smooth down the areas where you cut out the center section.(Fig 4&5)</p>	 <p>Fig 4</p>	 <p>Fig 5</p>	
4	<p>Step4-1:Place the billet grille face down on a workbench and place the factory grille face down on the billet grille as in(Fig 6).Take your vise grips and clamp the tabs on the backside of the billet grille to the factory grille shell making sure the billet grille and the factory grille shell are flush on the front side(Fig 7).Now drill a hole through the factory grille shell where the tabs are located as in (Fig 8).</p> <p>Step4-2:Take the five screws from the hardware bag and insert them through the tabs on the billet grille and the holes in the factory grille shell, the screws will all insert with the heads of the screws toward the bottom of the factory grille shell(Fig 9).Install the five flat nuts on the end of the screws and tighten(Fig 10).If you purchased the side vent grilles install them at this time. Reinstall the finished grille onto the vehicle.</p>	 <p>Fig 6</p>	 <p>Fig 7</p>	 <p>Fig 8</p>
		 <p>Fig 9</p>	 <p>Fig 10</p>	
5	<p>Installation completed!!!</p>			

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