




Grille Installation Instruction

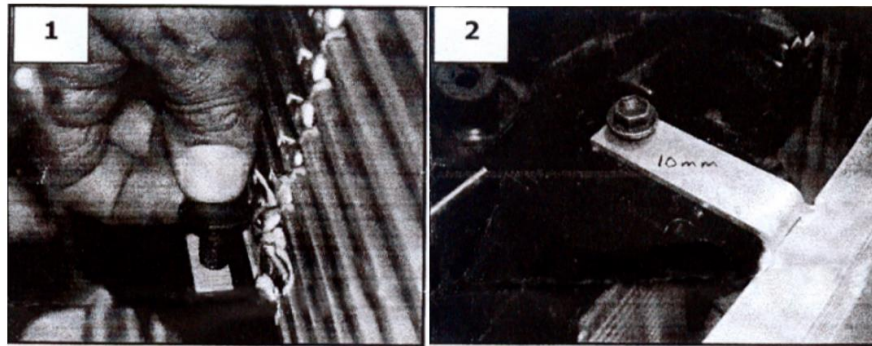
Rev. 190801

Part#	GR20HFE85 A/H	Application	For 2008-2010 Scion XB
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	2	Plastic Push Clips	3	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out. Release the lower clips on bottom of the grille and remove from the vehicle.	
4	Center the insert into grille. Slide the lower mounts into the factory slots. Place the plastic push clips into mounts (1). Align the top brackets onto the factory locations and place the 10mm screws into the factory holes (2).	



5	Make sure the billet grille is centered and tighten the fasteners.
6	Reinstall the black plastic cover which was removed in step 2.
7	Installation completed!!!

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!