

Grille Installation Instruction

Rev. 190801

Part# GR20HFE85 Application For 2008-2010 Scion XB

Parts L	.ist	Item Part Name 1 Billet Grille		QTY Descrip			Item 2	Part Nam		Description	
Install I	Note	lotes: Overlay				Dri	II ×	Cut	×		
Step	Description						illustration				
1	Identify the grille & hardware with parts list.										
2	Pop of th	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.									
3	Remove two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out. Release the lower clips on bottom of the grille and remove from the vehicle.										
4	Cer	Center the insert into grille. Slide the lower mounts into the factory slots. Place the plastic push clips into mounts (1). Align the top brackets onto the factory locations and place the 10mm screws into the factory holes (2).									
1 2 10 mm											
5	Mal	Make sure the billet grille is centered and tighten the fasteners.									
6	Reinstall the black plastic cover which was removed in step 2.										
7	Inst	Installation completed!!!									

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!