

## **PATENT PRODUCT**

## Grille Installation Instruction

Rev. 190801

Part#

GR20HFD60 C/S/J

Application

For 2006-2008 Toyota RAV4

1 Billet Grille 1 Stainless steel 2 Plastic Fasteners 4	Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	Parts List	1	Billet Grille	1	Stainless steel	2	Plastic Fasteners	4	

Install Notes: Overlay



Replacement



Drill

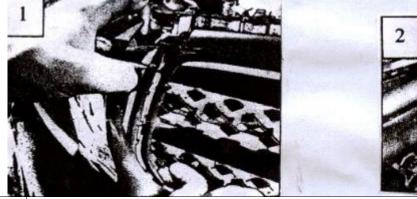


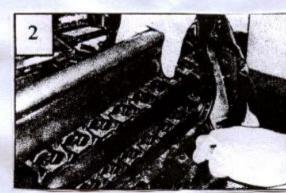
Cut



Step	Description	illustration			
1	Identify the grille & hardware with parts list.				

Open the hood; remove the plastic fasteners retaining the radiator cover. Unscrew the hood stop bumpers on each end of the grille. Remove three plastic fasteners on top of the grille. Use a 10mm socket to remover the four bolts retaining the bottom of the grille. The factory grille has molded clips that clip into the bumper cover opening. Pull the bumper cover forward, away from the grille. It is necessary to use some force to separate the grille from the bumper cover (1&2). The bumper cover is a pliable plastic (it will not be damaged).





- Remove the four metal nuts in the opening of the bumper cover. On lighter color vehicles a coat of black spray paint may be applied to the inner edge of the opening; this is where the factory grille fastens (optional). If a bumper billet is going to be installed, install at this time, then proceed to Step 4.
- Test fit the grille into the opening. The tabs align with the factory holes. Secure the bottom tabs with the four plastic fasteners provided. Use two of the factory fasteners to secure the grille on top. Re-install the radiator cover and hood bumper stops onto the vehicle.
- 5 Installation completed!!!

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!