

Part#	GR20HFC58F/W	Application	For 2016-2017 Toyota Tacoma
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Kep Nut	6	10#
	2	Washers	6		4	Studs	6	10-24x1.5"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>Rear view</p> <p>Front view</p> <p>M4-15 Bolts M4 Nylon lock nuts</p>

2	Use masking tape to protect vehicle while removing and mounting the grille.
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3	Remove and retain the two push pins located at the upper ends of the grille assembly.	
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4	Remove and retain the two 10mm screws that secure the grille assembly to the radiator core support.
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The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5 Remove the entire grille assembly by pulling it forward from the vehicle.

6 With the grille assembly removed from the vehicle, place automotive masking tape on the grille shell and the vehicle to protect from damage/scratches.



7 Flip the grille assembly over and place on a padded work surface to begin disassemble.



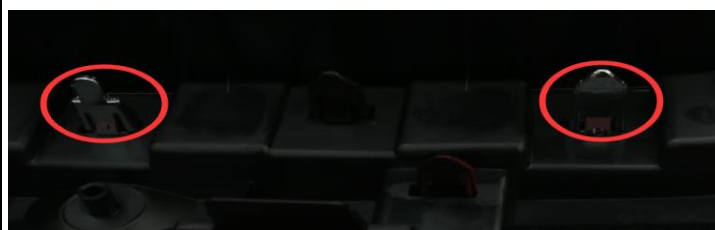
8 Use a Phillips screwdriver to remove the eight screws located around the perimeter of the inner grille assembly. Retain five of the eight screws.



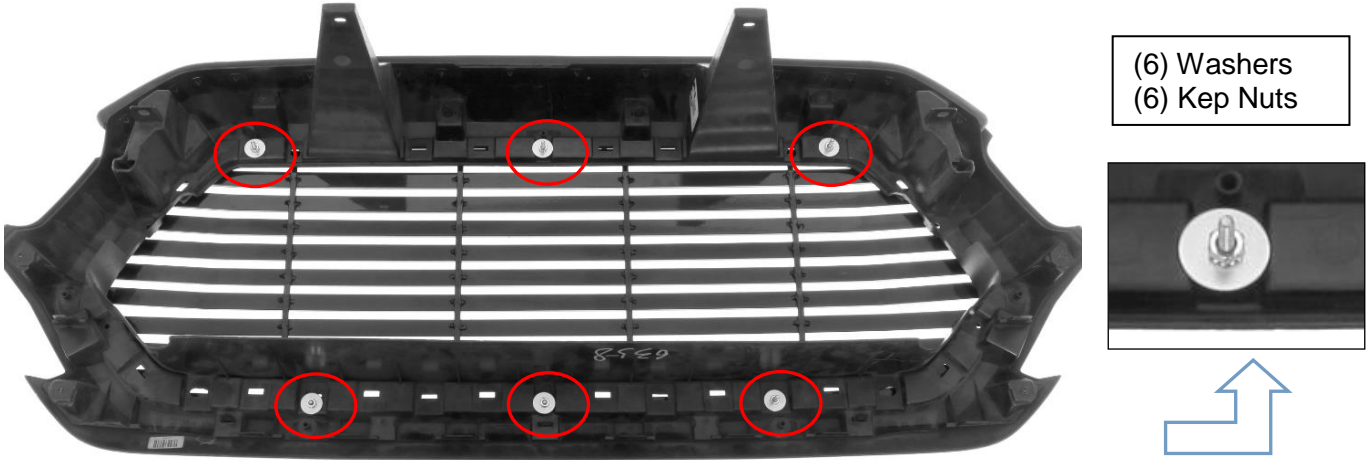
9 Squeeze each of the grille locking tabs to release them from the grille assembly. The locking tabs require manual pressure to completely free each of them from the grille assembly.

10 Remove the inner chrome trim ring from the grille assembly.

11 Using the prior technique, squeeze each of the grille locking tabs to release the grille from the grille assembly.



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12	Separate the grille from the grille assembly by pulling the grille forward.		
13	Secure the stud to the threaded holes on the back of the grille. Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell. If the hole is too small, please ream. Secure the grille using washers and kep nuts.		
			
14	Make sure the grille is centered and tighten the fasteners, but do not over-tighten.		
15	Installation completed.		

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