



PATENT PRODUCT





Grille Installation Instruction

Rev. 190401




Part#	GR20HFC58 C/J/S	Application	For 2016-2017 Toyota Tacoma
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Cross Head Tapping Screws	6	8# x 1.5"
	2	U- Clip Nuts	6	8#				

Install Notes: Overlay Replacement Drill Cut

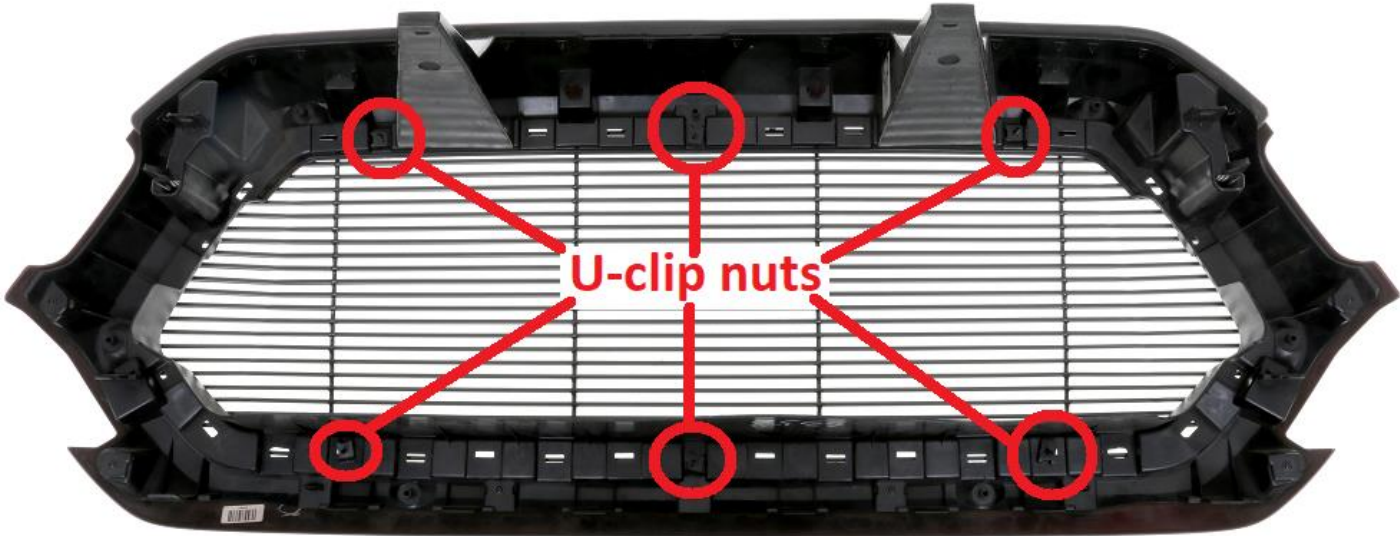
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Use masking tape to protect vehicle while removing and mounting the grille.	
3	Remove and retain the two push pins located at the upper ends of the Grille Assembly.	
4	Remove and retain the two 10mm screws that secure the grille assembly to the radiator core support.	
5	Remove the entire grille assembly by pulling it forward from the vehicle.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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6	<p>With the grille assembly removed from the vehicle, place automotive masking tape on the grille shell and vehicle to protect finished surfaces from damage/scratches.</p>		
7	<p>Flip the grille assembly over and place on a padded work surface to begin disassembly.</p>		
8	<p>Use a Phillips screwdriver to remove the eight screws located around the perimeter of the inner grille assembly. Retain five of the eight screws.</p>		
9	<p>Squeeze each of the grille locking tabs to release them from the grille assembly. The locking tabs require manual pressure to completely free each of them from the grille assembly.</p>		
10	<p>Remove the inner chrome trim ring from the grille assembly.</p>		
11	<p>Using the prior technique, squeeze each of the grille locking tabs to release the grille from the grille assembly.</p>		



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12	Separate the grille from the grille assembly by pulling the grille forward.		
13	Separately place 6 U-clip nuts over each hole on the tab.		
			
14	Place screws through welded aluminum tabs on the grille, and tighten each of the screws evenly so as not to put the grille in a bind and not to make it goes off center, but do not over-tighten.		
15	Installation completed.		

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