



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 20220101

<b>Part#</b>	T85065C&J&S	<b>Application</b>	For 1997-2000 Toyota Prerunner /Tacoma 2WD
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	#1	Billet Grille	1	Stainless Steel	#3	Truss Head Screws	2	10#x3/4"
	#2	U-Clip Nuts	2	10#	#4	Flat Tabs	1	

**Install Notes:** Overlay ☐ Replacement ☒ Drill ☒ Cut ☐

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille by depressing the attachment tabs (4 on the top and 3 on the bottom) and pulling it from the truck.	
3	Take out the (2) 10mm hex head bolts on the inside ends of the body color trim pieces below the headlights.	
4	Position the billet grille in the opening and reinstall the 10mm bolts through the bottom tabs of the grille and back in the holes they originally came out of.	
5	Center and level the billet grille and tighten the (2) bottom bolts.	
6	Drill the 2 holes in the radiator support for the upper tabs with 1/8" drill bit and secure with the screws and clips provided. NOTE: Shim the driver side upper tab with the 3/4" x 3/4" spacer provided in the installation kit.	
7	Make sure the insert is centered and tighten the hardware.	
8	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!