

## Grille Installation Instruction

Rev. 181001

	Part#	GR20HEJ65A/H	Application	For 1997-2000 Toyota Prerunner /Tacoma 2WD
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		Item Part Name		QTY	QTY Description		Item Part Name		QTY	Description	
Parts Li	st	1	Billet Grille		1	Aluminum		3	Truss Head Screws	2	10#×3/4"
		2	U- Clip Nuts		2	10#		4	Flat Tabs	1	
Install N	Notes: Overlay × Re			eplacement $\sqrt{}$		D	rill	√ Cut ×			
Step	Description					illustration					
1	Identify the grille & hardware with parts list.										
2	Remove the factory grille by depressing the attachment tabs (four on the top and three on the bottom) and pulling it from the truck.										
3	Take out the two 10mm hex head bolts on the inside ends of the body color trim pieces below the headlights.										
4	Position the billet grille in the opening and reinstall the 10mm bolts through the bottom tabs of the grille and back in the holes they originally came out of.										
5	Center and level the billet grille and tighten the two bottom bolts.										
6	Drill the 2 holes in the radiator support for the upper tabs with 1/8" drill bit and secure with the screws and clips provided. NOTE: Shim the driver side upper tab with the 3/4" x 3/4" spacer provided in the installation kit.										
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.										
8	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!