

Part#	GR20HED83A	Application	<b>99~02 Toyota Tundra (18 Bars) Not For Iven Stewart Edition</b>					
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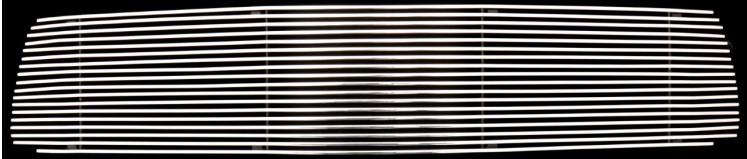
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Screws	8	8×3/4"
	2	Flat Nut	8	8#				

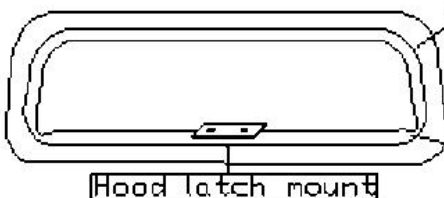
Install Notes: Overlay

Replacement

Drill

Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Cut the center out of the grille shell as shown by the shaded area in the diagram below. Do not cut off the hood latch mount completely (cut to the shape shown). Carefully cut around the mounting studs on each end leaving them intact. File the edges smooth. To hide the cut edge, apply a coat of black spray paint to the inner lip; Let dry.	N/A
4	Place the insert in the shell. Make sure the insert is centered and hold firmly in place. Make sure the ends of the bars do not contact the inner edge of the shell. Using vise grips, clamp the four outer mounting tabs to hold the billet insert in place. Make sure it is centered; Drill a 1/8 " hole at each mounting tab. Fasten the insert to the shell using the hardware.	
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Re-install the grille shell on the vehicle. Carefully align the shell to the hood in the same alignment it was removed. Tighten the hardware.	N/A
7	Installation completed!!!	N/A



Apply masking tape to the chrome or painted area to prevent scratching

Do not cut the inner lip. File/sand the cuts smooth. Rough or sharp edges can cause harmonics while drive. Apply black spary paint to hide the cuts.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!