



PATENT PRODUCT


Grille Installation Instruction

Rev. 190401

Part#	GR20HED82C/J/S	<i>Application</i>	For 2001-2004 Toyota Tacoma
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Truss Head Tapping Screws	2	8# × 3/4"
	2	Flat Nut	2	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the license plate from the vehicle. Center the billet in the bumper opening.	
3	Center the billet in the bumper opening. The two tabs welded to the rear of the insert align with the two outer vertical bars in the opening. Make sure the insert is straight and mark the holes in the tabs to the bars. Drill a 1/8" hole at each mark. Fasten using the screws and nuts.	
4	Secure billet grille using the nuts from the back side of the OEM grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Re-install the license plate if desired.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!