


Part#	GR20HED81A/H	Application	For 2003-2007 Scion XA
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Screws	6	10-24 × 1"
	2	Flat Tab	1		5	Keq Nuts	6	10-24
	3	L Shape Tabs	2					

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove the factory grille shell from the vehicle.	
4	Attach the three extension brackets to the three brackets on the billet grille. Place the billet grille into the opening of the vehicle; center the grille into the opening.	
5	Next mark and drill your holes in the core support where the brackets line up. Then mark and drill the holes for the bottom brackets.	
6	Now secure the top brackets to the core support, using the screws and nuts. You will now need to secure the bottom portion of the grille to the vehicle using the #10 screws and speed clips. Tighten down all hardware.	
7	Place the supplied tabs and nuts on backside of factory grille as shown above and tighten.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!