




Grille Installation Instruction

Rev. 190801

Part#	GR20HED80 A/H	<i>Application</i>	For 1992-1995 Toyota 4Runner
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	4	Aluminum	3	Truss Head Tapping Screws	4	8×3/4"
2	Flat Nuts	4	8#					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the license plate.	
3	Cut the center cross bars from the opening. Use a die grinder to cut the plastic bars. Center the billet insert into the bumper opening. Note the mounting tabs welded to the billet insert. Mark each mounting hole to the inside of the bumper opening.	
4	At this time drill a 1/8" hole at each marked mounting location.	
5	Use a screw and flat nut to secure the billet to the bumper opening.	
6	Tighten grille with screw and Flat Nuts provided.	
7	Make sure the billet grille is centered and tighten the fasteners.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!