



PATENT PRODUCT

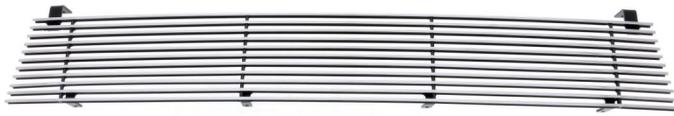
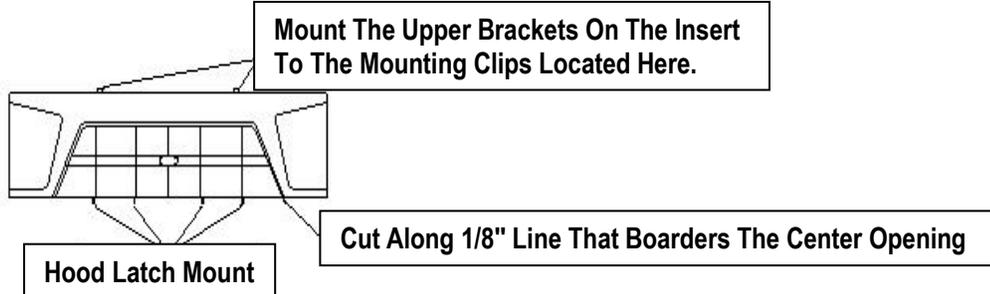
Grille Installation Instruction

Rev. 20200701

Part#	T85479C&J&S	Application	For 1992-1995 Toyota 4Runner
--------------	-------------	--------------------	------------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#3	Truss Head Screws	2	8#X3/4"
	#2	Flat Nuts	2	8#	#4	Rivets	4	1/8"X3/8"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Note the vertical bars in the center opening. Cut each bar at the bottom where it meets the lower portion of the grille shell (Do not cut the lower trailing ledge of the grille shell). The lower mounting tabs need to be trimmed to allow the insert to sit flush behind the shell. Now cut the center out along the 1/8" line that borders the opening. File or sand any rough edges smooth.	
		
4	The billet insert has two brackets on the outer ends on top and four brackets along the bottom. Center the billet insert flush behind the grille shell opening. The top brackets on the billet should line up with the two mounting clips on top of the grille shell. Drill a 1/8" at the four lower brackets. From the bottom, river the four brackets to the grille. Now drill a 1/8" hole at the two upper brackets. Fasten a screw and clip each hole.	
5	Make sure the insert is centered and tighten the hardware.	
6	Reinstall the plastic shroud with the fasteners removed in Step 2.	
7	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!