



PATENT PRODUCT Grille Installation Instruction

Rev. 20210101

Part#	T85468C&J&S	Application	For 2003-2007 Scion XA
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	#1	Billet Grille	1	Stainless Steel	#4	Screws	6	10-24×1"
	#2	Flat Tab	1		#5	Keq Nuts	6	10-24
	#3	L Shape Tabs	2					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Remove the factory grille shell from the vehicle.	
4	Attach the (3) extension brackets to the (3) brackets on the billet grille. Place the billet grille into the opening of the vehicle; center the grille into the opening.	
5	Next mark and drill your holes in the core support where the brackets line up. Then mark and drill the holes for the bottom brackets.	
6	Now secure the top brackets to the core support, using the screws and nuts. You will now need to secure the bottom portion of the grille to the vehicle using the #10 screws and speed clips.	
7	Place the supplied tabs and nuts on backside of factory grille as shown.	
8	Make sure the insert is centered and tighten the hardware.	
9	Reinstall the plastic shroud with the fasteners removed in Step 2 .	
10	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!