



PATENT PRODUCT



Grille Installation Instruction

Rev. 181101

Part#	GR20HED66C/S/J	<i>Application</i>	For 2001-2004 Toyota Tacoma All Models
--------------	-----------------------	--------------------	---

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Kep Nuts	2	1/4-20
	2	Flat Tabs	2		5	Slotted Hex Head Tapping Screws	2	1/4×3/4"
	3	Hex Bolts	2	1/4-20×3/4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Cut out the OEM grille as shown and sand smooth.	
4	Center the billet grille into the factory opening and mark the lower mounting locations.	
5	Remove the billet grille from the factory opening and drill the lower mounting locations that were marked in step 4.	
6	Re-center the billet grille into the factory opening and line the lower mounting tabs up with the holes drilled in step 5.	
7	Secure the lower portion of the billet grille to the vehicle using the screws .	
8	Attach the flat tab to the billet grille using the hex bolts and kep nuts. Do not fully tighten at this time.	
9	Line the flat tab up with the factory mounting holes and secure using the factory hardware.	
10	Once the flat tabs are attached to the vehicle secure the hex bolts and kep nuts.	
11	Reinstall the black plastic cover which was removed in step 2.	
12	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!