




Grille Installation Instruction

Rev. 190201

Part#	GR20HED63M/N	Application	For 1997-1997 Toyota Tacoma 2WD / 1998-2000 Toyota Tacoma All Models
-------	--------------	-------------	---

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Head Screws	4	8#×3/4"
	2	Flat Nuts	4	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood and remove the factory grille shell by removing the factory retaining clips.	
3	Center the billet insert into the opening. The brackets mount near the factory mounting location on the radiator support (it may be necessary to slightly bend the brackets to get a perfect fit). Drill a 3/16" hole into the radiator support to fasten the upper mounting brackets. Secure the billet insert to the truck using the screws and flat nuts.	
4	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
5	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!