

## Grille Installation Instruction

Rev. 180801

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Part#	art# GR20HED61A/H			Application F			or 2005-2011 Toyota Tacoma							
Parts List		Item	em Part Name		QTY Descri		crip	tion	Item	Part Name	QTY		Description	
		1	Billet Grille		1 Aluminur		num		3	U-Clip Nuts	4	8#		
		2	Screws		4 8#×1 "				4	J" Hook Tabs	2	/		
Install	Not	tes: O	es: Overlay $\sqrt{}$		Replace	Replacement		<b>D</b> :	rill ×	Cut	×			
Step	Description							illustration						
1	Ide	ntify th	e grille 8	hardwa	are with pa	ırts list.			ñ					
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.													
3	Slide the U-clip nuts over the end of the "J" hook tabs. Center the billet over the opening with the shortest bar on top. Note the tabs welded to the rear of the insert. Remove the insert. From the front, insert a screw into each top tab on the billet insert. Start to thread both screws into the "J" hook tabs as show below. Now place the billet insert over the opening. Wrap the ends of the "J" hook tabs over the factory cross bar.											<u>D</u> )		
4	Ма	Make sure the grille is centered and tighten the fasteners.												
5	Re	Reinstall the black plastic cover which was removed in step 2.												
6	Ins	Installation completed!!!												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!