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|-------|---------------------|-------------|---|
| Part# | GR20HED60A/H | Application | For 2005-2010 Toyota Tacoma 1 PC Center & 2 PCS For Side Holes |
|-------|---------------------|-------------|---|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|-----------|---------------|-----|-------------|---------------------------|---------------------------|-------|-------------|
| | 1 | Billet Grille | 3 | Aluminum | 3 | Truss Head Tapping Screws | 4 | 8#x3/4" |
| 2 | Clip Nuts | 4 | 8# | 4 | Truss Head Tapping Screws | 2 | 8#x1" | |

Install Notes: Overlay Replacement Drill Cut


| Step | Description | illustration |
|------|--|--|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Remove the plastic clips that are located on the top of the grille shell(Fig 1). | |
| 3 | Remove the center bolt from the grille shell as shown(Fig 2). | |
| 4 | Remove the grille shell from the vehicle simply pull up on the grille and it will unclip from the vehicle (Fig 3). | |



Fig 1



Fig 2



Fig 3

| | |
|---|--|
| 5 | A close look at the grille shell clip(Fig 4). |
| 6 | A close look at where the grille shell clip inserts into. (Fig 5). |
| 7 | We will need to cut out the factory grille center using a air saw works great but a hand saw will do. (Fig 6). |



Fig 4



Fig 5



Fig 6

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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| 8 | Removing the grille center.(Fig 7). |
| 9 | Insert the new grille insert into the factory grille shell. (Fig 8). |
| 10 | While holding grille insert in place drill for the mounting screws. (Fig 9). |



Fig 7



Fig 8



Fig 9

| | | |
|----|--|--|
| 11 | Fasten the grille in place with the supplied hardware(Fig 10). | |
|----|--|--|

Fig 10

| | | |
|----|---------------------------|--|
| 12 | Installation completed!!! | |
|----|---------------------------|--|

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