
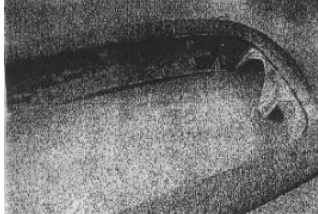
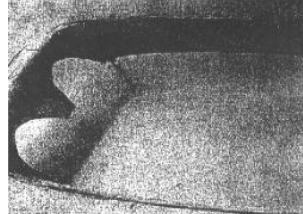
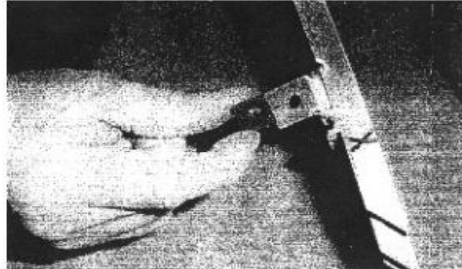
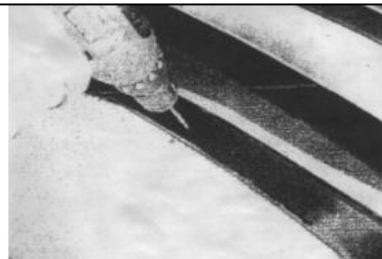



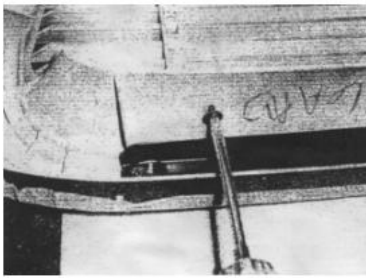
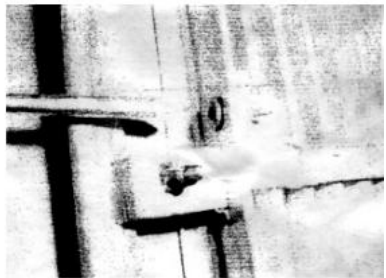
Part#	GR20HEC95A	Application	01~04 Toyota Sequoia - Billet Grille					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	Truss Head Tapping Screws	4	10×3/4"
2	U-Clip Nuts	4	10#					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove stock grille shell assembly vehicle.	
3	Lay face down on soft surface (Optional- using a non-aggressive masking tape, cover all painted areas to recess trim line). Cut and remove factory inner grille section leaving complete gray inner section. Sand all existing tabs flush to inside of inner section of grille shell. (See Fig.1 & 2).	<div style="display: flex; justify-content: space-around;">   </div> <p style="text-align: center;">Fig.1 Fig.2</p>
4	Carefully remove all packaging from billet grille. Place grille in grille shell opening and center the grille. While holding the grille flush with the front recess trim line, mark all four mounting tab locations with a pen. Remove grille, and place #10 U-clip nuts on all four tabs on the back of the billet grille-smooth side of clip toward top and bottom of grille.(See fig.2A-below)	 <p style="text-align: center;">Fig.2A</p>
5	Set the grille inside grille shell opening and confirm drilling locations, make sure the front of the grille is just above the trim line. Using a 1/8" drill bit, drill pilot holes for all four locations.(See Fig.3)	
6	(Optional, but highly recommended) Using a semi-gloss black spray can, back out entire gray inner grille shell.(See Fig. 4)	
		<div style="display: flex; justify-content: space-around;">   </div> <p style="text-align: center;">Fig.3 Fig.4</p>

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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7	Place billet grille in opening, align all four holes with #10 U-clip nuts, insert #10 screws with Philips screw driver and tighten.(See Fig. 5 & 6)		 <p style="text-align: center;">Fig.5</p>	 <p style="text-align: center;">Fig.6</p>
8	Make sure the billet grille is centered and tighten the fasteners.			
9	Reinstall the plastic shroud with the fasteners removed in Step 2.			
10	Installation completed!!!	N/A		

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