

# PATENT PRODUCT

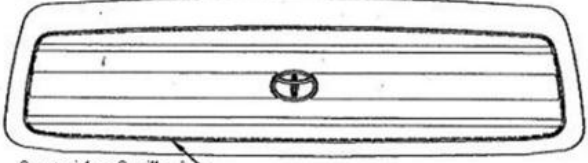
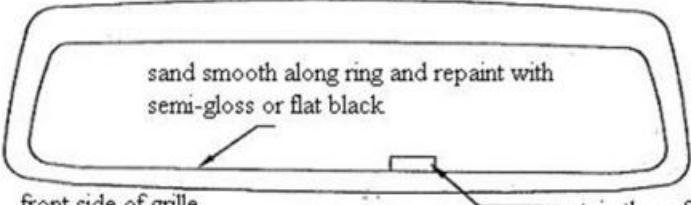
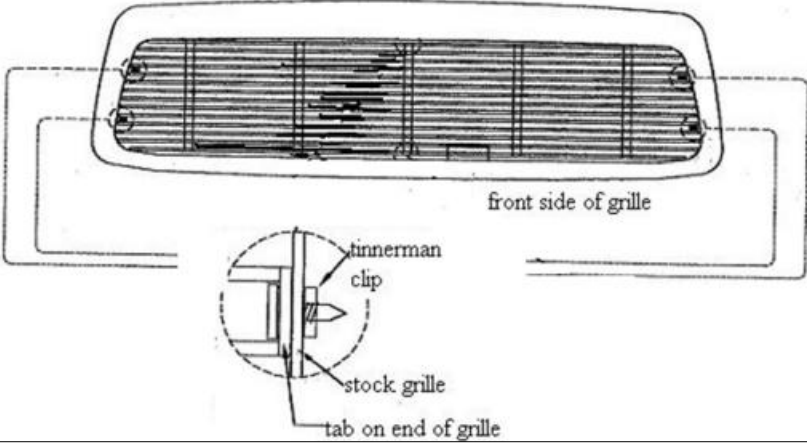
## Grille Installation Instruction

Rev. 20220101

<b>Part#</b>	T85394C&J&S	<b>Application</b>	For 1999-2002 Toyota Tundra Not For Iven Stewart Edition
--------------	-------------	--------------------	----------------------------------------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#3	Truss Socket Tapping Screws	4	10×3/4"
	#2	U-Clip Nuts	4	10#				

**Install Notes:** Overlay ☐ Replacement ☒ Drill ☒ Cut ☒

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open hood and remove safety latch release lever.	
3	Take off the (6) nuts retaining the grille shell to the hood and remove the grille shell.	
4	Mask the outer chrome ring of the grille shell to protect it from scratches.	
5	With a hacksaw blade and handle, saw the horizontal and vertical bars out of the grille shell. Do not cut out the mount for the hood safety release handle!	 <p>front side of grille</p> <p>cut out factory grille area, cut along dotted line</p>
6	Center the billet grille in the grille opening. Using the holes in the 4 welded tabs as a guide, mark and drill (4) 3/16" holes in the grille shell.	
7	Remove the billet grille and paint the sanded area with satin black or black texture coat.	 <p>sand smooth along ring and repaint with semi-gloss or flat black</p> <p>front side of grille</p> <p>retain the safety release handle mount</p>
8	Reinstall the billet grille in the grille shell and secure with screws and clips.	 <p>front side of grille</p> <p>tinnerman clip</p> <p>stock grille</p> <p>tab on end of grille</p>
9	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!