

Part#	GR20HEC94 A/H	Application	For 1999-2002 Toyota Tundra Not For Iven Stewart Edition (14 Bars)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Socket Tapping Screws	4	10×3/4"
	2	U- Clip Nuts	4	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open hood and remove safety latch release lever.	
3	Take off the six nuts retaining the grille shell to the hood and remove the grille shell.	
4	Mask the outer chrome ring of the grille shell to protect it from scratches.	
5	With a hacksaw blade and handle, saw the horizontal and vertical bars out of the grille shell. Do not cut out the mount for the hood safety release handle!	
6	Center the billet grille in the grille opening. Using the holes in the 4 welded tabs as a guide, mark and drill four 3/16" holes in the grille shell.	
7	Remove the billet grille and paint the sanded area with satin black or black texture coat.	
8	Reinstall the billet grille in the grille shell and secure with screws and clips. Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!