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|--------------|----------------|--------------------|------------------------------------|--|--|--|--|--|
| Part# | GR20HEC93C/S/J | Application | For 2003-2006 Toyota Tundra | | | | | |
|--------------|----------------|--------------------|------------------------------------|--|--|--|--|--|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|---------------|-----|-----------------|------|-----------|-----|-------------|
| | 1 | Billet Grille | 1 | Stainless steel | 3 | Screws | 5 | 10×1" |
| | 2 | Clip Nuts | 5 | 10# | | | | |

Install Notes: Overlay Replacement Drill Cut

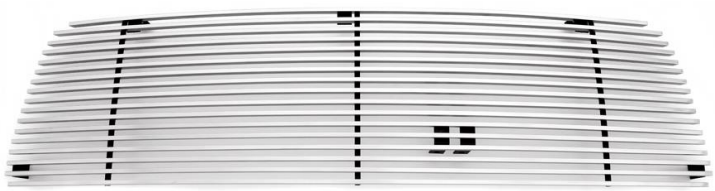
| Step | Description | illustration |
|------|---|--|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Remove the bolts that secure the hood latch release.(Fig 1) | |
| 3 | Remove bolts that secure grille shell to the hood and remove grille as shown.(Fig 2) | |
| 4 | Using a saw cut the grille shell center bars out. Make sure not to cut the area that the grille insert screws will attach.(Fig 3) | |



Fig 1



Fig 2



Fig 3

| | |
|---|--|
| 5 | Note: Factory grille shell with center bars removed.(Fig 4) |
| 6 | Note: Factory grille shell with center bars removed.(Fig 5) |
| 7 | Paint the grille shell edge with flat black spray paint this will give you a better look when done.(Fig 6) |



Fig 4








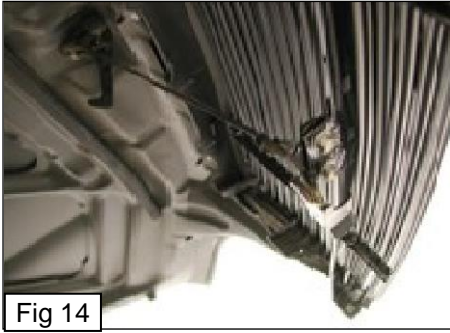



Fig 5



Fig 6

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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| 8 | This is the area that the grille insert screws will be located.(Fig 7) | | |
| 9 | Insert the billet grille into the grille shell.(Fig 8) | | |
| 10 | From the back side mark the mounting tab center holes.(Fig 9) | | |
| |  |  |  |
| 11 | Drill the mounting screw locations.(Fig 10) | | |
| 12 | Fasten the grille in place with the supplied hardware.(Fig 11) | | |
| 13 | Fasten the grille shell to the hood.(Fig 12) | | |
| |  |  |  |
| 14 | Fasten the hood release latch to the back side of the billet insert.(Fig 13) | | |
| 15 | Here is a view of the safety latch installed to the grille insert.(Fig 14) | | |
| 16 | Installation completed!!!(Fig 15) | | |
| |  |  |  |

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