




Grille Installation Instruction

Rev. 190801

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| Part# | GR20HEC87A/H | Application | For 2003-2004 Toyota Corolla |
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| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|-------------|---------------|-----|-------------|-----------------|----------------------|-----|-------------|
| | 1 | Billet Grille | 2 | Aluminum | 3 | Fully Threaded Studs | 8 | #10×2" |
| 2 | K-Lock Nuts | 8 | | 4 | Flange brackets | 8 | | |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|---|--|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. | |
| 3 | Hold the billet insert up to the opening of the factory shell, and make sure that it is centered in the grille shell. | |
| 4 | Now thread the studs through each of the welded tabs on the billet grille. From the rear, place a flange bracket on each screw. Now thread a nut on each stud. | |
| 5 | Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten. | |
| 6 | Repeat steps 3-5 for the bottom grille. | |
| 7 | Reinstall the black plastic cover which was removed in step 2. | |
| 8 | Installation completed!!! | |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!