




Grille Installation Instruction

Rev. 191001

Part#	GR20HEC86A/H	Application	For 2003-2004 Toyota Corolla
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Nuts	7	1/4"
	2	2-Hole Tabs	4		4	Hex Bolts	7	1/4" -20x3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille shell from the vehicle.	
3	Secure the two tab extension, onto the grille. Do not fully tighten.	
4	Screw the studs into the grille. And secure a kep nut onto the stud. And fully tighten down.	
5	Place grille into the opening of the vehicle. The brackets will pick up the factory mounts, with some slight adjustment to the brackets. Make sure that the studs go through the factory holes in the bottom of the grille.	
6	Secure the bolts and nuts to the top portion of the grille through the factory mounts. On the bottom portion of the grille slide the tabs over the studs and secure using the kep nuts.	
7	Once the grille is sitting in the opening properly, tighten down all hardware.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!