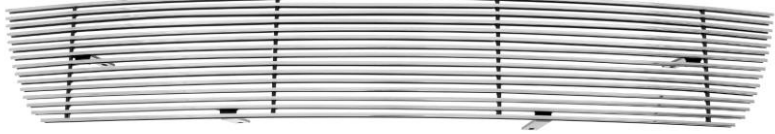
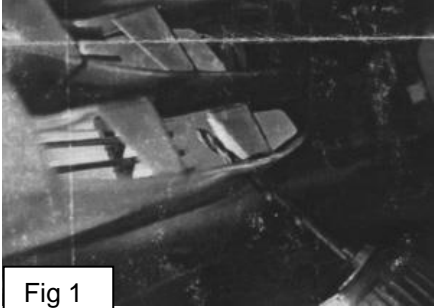
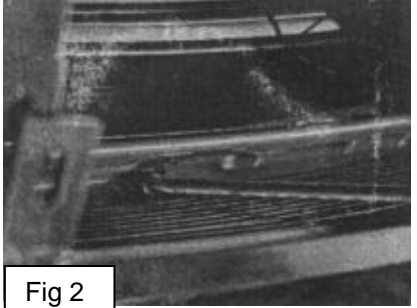
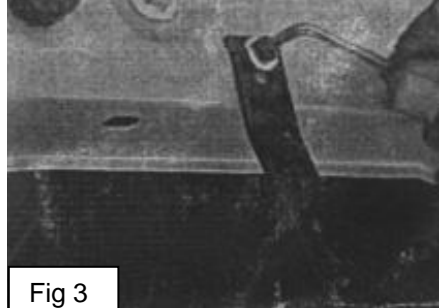


Part#	GR20HEC83 A/H	Application	<b>For 2005-2008 Toyota Corolla S/XRS Model Only</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Kep Nuts	2	10-24
	2	Screws	2	8# x 5/8"	5	Hex Bolts	2	10-24x1 "
	3	U-Clip Nuts	2	8#	6	Washers	2	10#

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Place the bumper grille into the bumper opening.	
3	Center the grille, and then from the underside of the vehicle, mark and drill a small hole into the plastic for each of the four mounting points of the billet grille .See figure 1.	
4	Mount the upper portion of the bumper grille using the #8 screws and U-Clip Nuts.	
5	Nut to secure to the plastic portion of the bumper opening. See figure 2.	
6	Secure the lower portion of the billet grille using the hex bolts, kep nuts, and washers. See figure 3.	
		  
7	Make sure the billet grille is centered and tighten the fasteners.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!