


Part#	GR20HEC80A	Application	02~05 Toyota Camry - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Head Screws	5	6-32 × 1"
	2	Washers	5	6#	4	Nylon Lock Nuts	5	6-32

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the factory grille	N/A
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. It may be necessary to drill new holes or elongate the factory holes using a drill bit or file	N/A
4	Insert a screw from the front; Place a washer on the rear and thread a nut.	N/A
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!