
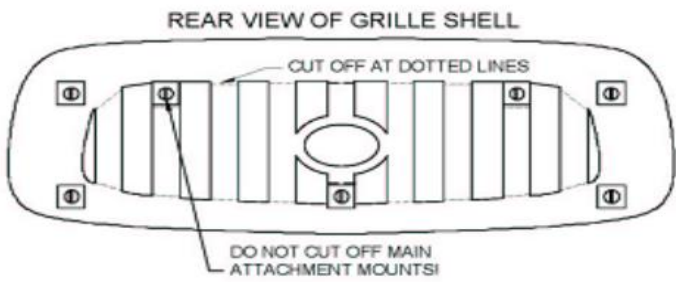





Part#	GR20HEC65S	Application	<b>01~04 Toyota Tacoma ( Center Section Only )</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Hex Bolts	7	1/4" -20x3/4"
	2	Mounting Clip	1		4	Kep Nuts	7	1/4" -20

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the factory grille shell from the vehicle.	
3	Lay the grille shell on a soft surface. Carefully cut nine vertical bars out of the grille shell. Do not cut off the main attachment mounts on backside of grille shell!! Cut the horizontal bars. Sand remaining stubs flush.	
4	Center billet grille in grille shell and mark locations of mounting holes. Drill 1/4" holes in grille shell on marks.	
5	(Optional) Paint the inner rim of the grille shell with flat black paint.	
6	Attach billet grille to grille shell with six 1/4" bolts and kep nuts.	
7	Install grille shell back on truck.	
8	Place safety release lever extension as shown in picture on next page. Mark location and drill 1/4" hole through lever. Fasten extension with 1/4-20 bolt and kep nut. Make sure the safety release lever extension has at least 1/8" clearance. Close hood and check operation of safety release.	 
9	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	
10	Reinstall the black plastic cover which was removed in step 2.	
11	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!