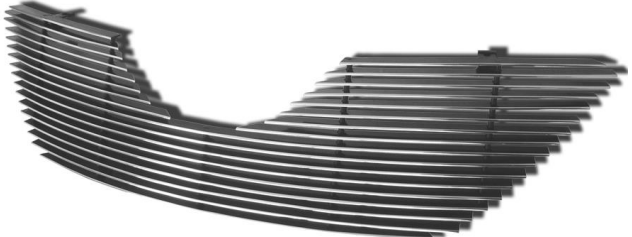


Part#	GR20HEB14A&H	Application	For 2007-2009 Toyota Camry
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Allan Head Bolts	4	
2	KeP Nuts	6		5	Fully Threaded Bolts	2	1"	
3	L Brackets	2		6	Long Extension Brackets	2		

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
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1	Identify the grille & hardware with parts list.	
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2	Remove the 2 screws that hold the top portion of the front fascia to the core support. (Fig 1)
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3	Remove the 2 push clips that hold the top portion of the front fascia to the core support. (Fig 2)
---	--



Fig 1



Fig 2

4	Remove the bolt that holds the center of the front fascia to the core support. (Fig 3)
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5	Rock the top portion of the front fascia forward to gain access to the backside of the factory grille shell.
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6	There are 16 clips that hold the factory grille shell and most should come undone by pulling out on the grille shell, some of them may need to be unclipped from the backside and then remove the factory grille shell from the front fascia. (Fig 4)
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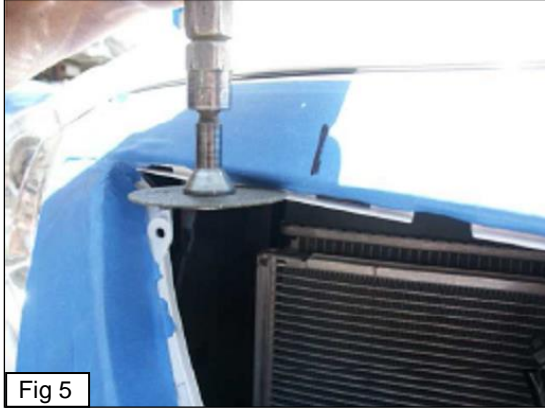



Fig 3



Fig 4

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR20HEB14A&H	Application	For 2007-2009 Toyota Camry
7	Tape off the area surrounding the grille shell opening to prevent scratching during the cutting process.		
8	Using a die grinder cut the lip off of the upper edge of the grille shell opening. (Fig 5)		
9	After the lip has been removed use a fine file to smooth out the rough edges left after cutting.		
10	Install the fully threaded studs into the threaded tabs on the backside of the billet grille		
11	Center the billet grille into the factory grille shell opening.		
12	Place the L-brackets over the fully threaded studs and hold in place using the kep nuts. (Fig 6)		
	<div style="display: flex; justify-content: space-around;">   </div>		
13	Attach the powder coated brackets to the upper mounting tabs using the Allen head bolts and kep nuts.		
14	Mark and drill the mounting holes into the core support where the powder coated brackets line up.		
15	With the billet grille centered to your liking secure all hardware.		
16	Reattach the front fascia using the hardware removed in steps 2-4.		
17	Installation completed		

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