

Part#	GR20HEA47A	2010-2011 TOYOTA 4Runner UPPER GRILLE
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	16Billets	3	Flat Nut	5	8#
	2	Hex Screw	5	8#x3/4"	4	/	/	/

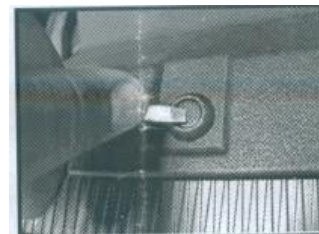
Install Notes: Overlay Replacement Drill Cut

Installation

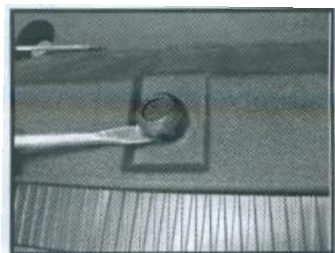
1. Identify the grille & hardware with parts list.



2. Open the hood of the vehicle.



3. Push down on the center of the clip in order to release clip.



4. Next using a screwdriver remove clip as shown.



5. Remove plastic cover panel as shown.



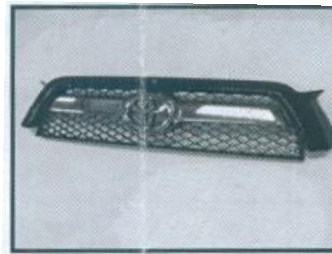
6. Remove the plastic clips on the upper grille using a flat screwdriver.



7. Remove the bolt on the top of the upper grille as shown.

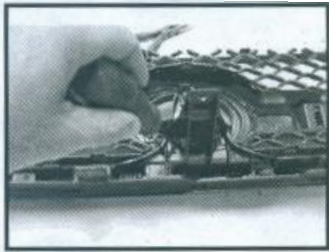
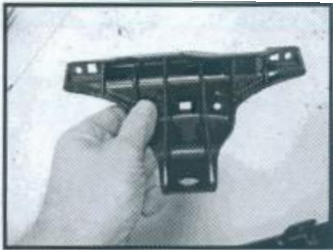






8. Remove upper grille shell from vehicle. With the upper grille removed access to the lower grille will be simple.



9. The factory upper grille center will need to be cut out for the upper grille.

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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 <p>10. Before cutting the grille center, you will need to remove the plastic grille bracket as shown.</p>	 <p>11. Here is the plastic grille bracket removed from the grille shell. You will need to reinstall the plastic bracket after grille insert has been installed.</p>	 <p>12. Using a saw cut the factory grille center out.</p>
 <p>13. Here is a view the grille center has been cut out.</p>	<p>14. Place the billet grille insert into the factory grille shell from the front side.</p>	<p>15. While holding grille insert in place mark mounting tab center hole locations onto grille shell.</p>
 <p>16. Drill a 3/16 inch holes for the mounting screws.</p>	 <p>17. Tape off and paint the area behind the grille using "FLAT-BLACK" spray paint. Painting the A/C condensor and anything behind the grille black will make a big difference in the final appearance of your grille install.</p>	<p>18. Fasten the grille insert to the grille shell. Next mount grille shell onto the vehicle the bottom grille insert screws must be drilled into the bumper cover top plate.</p>

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