



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 191201

<b>Part#</b>	GR20HEA19S	<i>Application</i>	<b>For 1993-1999 Toyota T-100 Pickup</b>		
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	1	Billet Grille	1	Stainless Steel	3	Truss Head Tapping Screws	4	8# - 3/4"
	2	U-Clip Nuts	4	8#	4	Rivets	4	

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove flat top panel. Remove four screws at top of plastic shell. Now remove parking light assembly on either side.	
3	You are now ready to cut and trim grille opening for billet. Using proper cutting tool (die grinder, air/pneumatic saw, jig saw) carefully cut at "relief" where chrome portion of grille meets argent (grey) portion. Do not cut directly in to the chrome portion of the shell as you can file the rough argent edges away after your initial cut. Using coarse flat file, clean up cut out areas until smooth. (Optional)Remove emblem from grille and using quality double-sided tape (3M or equivalent) place onto center of billet grille. Paint to match grille shell at this time if you are going to do so.	
4	Position the billet grille directly behind the cutout portion of the shell and center with the bottom three rods resting on the bottom lip of the shell and the top two brackets resting directly below the top lip of the shell.	
5	Mark your holes for drilling. Use a #30 drill bit.	
6	Secure the bottom portion of the grille using the three blind pop rivets. Be sure that the billet grille has been centered before securing. Now secure the top two brackets using the two brackets using the two #8 -3/4" screws and two #8 clip nut.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!