



PATENT PRODUCT



Grille Installation Instruction

Rev. 190501

Part#	GR20HAA11J	Application	For 2011-2013 Toyota Corolla
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Counter Sunk Screws	6	8# × 3/4"
	2	Speed Clips	6	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the factory grille shell.	
3	Center the billet grille into the factory grille shell opening and mark and drill the six mounting locations. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the Screws from the back side of the OEM grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!