

Part#	GR20GGH40T	Application	For 2007-2009 Toyota Camry
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	2	Stainless steel	7	Flange Nuts	6	0.138-32
	2	L Brackets	8		8	Washers	11	
	3	Studs	6	0.138-32×1 1/2"	9	Flat Nut	1	#10
	4	Short Extension Bracket	1		10	Screw	2	
	5	Nuts	8		11	Studs	11	10-24×1.5"
	6	Screw	1	#10×1	12	Studs	1	10-24×3"

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the bumper grille. Remove the 2 screws that hold the top portion of the front fascia to the core support. (Fig 1).	
3	Remove the 2 push clips that hold the top portion of the front fascia to the core support. (Fig 2).	
4	Remove the bolt that holds the center of the front fascia to the core support. (Fig 3).	
5	Rock the top portion of the front fascia forward to gain access to the backside of the factory grille shell.	
6	There are 16 clips that hold the factory grille shell and most should come undone by pulling out on the grille shell, some of them may need to be unclipped from the backside and then remove the factory grille shell from the front fascia. (Fig 4).	



Fig 1

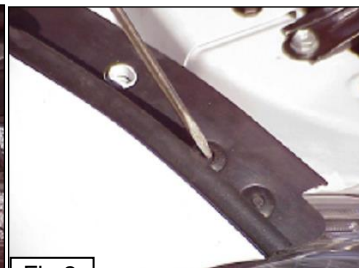


Fig 2



Fig 3



Fig 4

7	Center the grille into the opening of the factory grille shell. Secure the stud to the threaded holes on the front of the grille. Be sure the studs are through the OEM grille shell.
8	Coming in through the factory grille shell opening install the L brackets over the screws and hold in place using the washers. The grille must first be installed onto the vehicle then the L brackets placed over the screws. Secure grille using the L Brackets , Washers and Flange Nuts .
9	Make sure the grille is centered and tighten the fasteners. But do not over-tighten.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!



## Grille Installation Instruction

Rev. 200801

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10	Move on to the main grille. With the flange side up, thread a nut about half way onto the center and corner studs. Center the grille into the opening. The lower mounting brackets align into the factory holes; snap in place. The grille mounts slightly recessed into the opening; Adjust the flange nuts so the grille sits even on both ends. Secure the center and corner studs with a washer and flange nut. Install the L shaped brackets, washers and nuts onto the remaining studs.		
11	Reinstall the black plastic cover which was removed.		
12	Installation completed!!!		

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