

Grille Installation Instruction

Rev. 190301

Part#	GR20GFI71T/H		Application		For 2012-2015 Toyota Tacoma					
	Item	Part Name	QTY	D	escription	Item	Part Name	QTY	Description	
	1	Mesh Grille	1	1 Stainless steel		5	100° L Brackets	4	/	
Parts Lis	st 2	Lock Nut	13 0.138-32		32	6	70° L Brackets	3	/	
	3	Lock Nut	7 M4			7	135° L Brackets	6	/	
	4	Bolt	7 M4×20mm		mm					
Install Notes: Overlay × Replacement √ Drill √ Cut √										
Step		Descrip	tion		illustration					
1	Identify the grille & hardware with parts list.									
2	Remove 2 bolts and 1 clip along the top of the factory grille.(Fig 1)									
3	With a dye grinder, cut along the factory grille to remove grille. (Fig 2)									
4	Position the Grille onto grille shell cavity .									
5	Mark locations for drilling on the shell thought the other hole on the "L" brackets, then remove the brackets and drill holes on the these locations. Attach the grille to the shell by inserting the screws through the holes of L Brackets and the holes on the shell, and then secure them with flange nuts provided. Use 100° L Brackets									
					Use 70° LB	rackets	<u> </u>			
6 7	Place grille back onto the Truck.									
	Installation completed!!!									

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!