



Grille Installation Instruction

Rev. 181001

Part#	GR20GFH61T/H	Application	For 2011 Toyota Tacoma With Logo Show
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	5	K-Lock Nuts	17	6-32
	2	Screws	6	6-32×2"	6	Flat Tabs	6	
	3	Long Tabs	7		7	Screws	7	6-32×1 1/2"
	4	Washers	4					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Thread studs into the grille using a slotted screwdriver.	
4	Then push the studs through the grid of the shell and center the grille into the opening.	
5	Fasten the grille use the flat tabs, the k-lock- nuts and washers from the rear, but do not over-tighten.	

FOR SIDE GRILLES:

7	Drill 1/16" hole on the 2 sites marked on the shell.
8	Tighten grille with screws, washers and nuts provided.
9	Repeat the process on the right opening of the grille shell.
10	Reinstall the black plastic cover which was removed in step 2.
11	Installation completed!!!

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!