



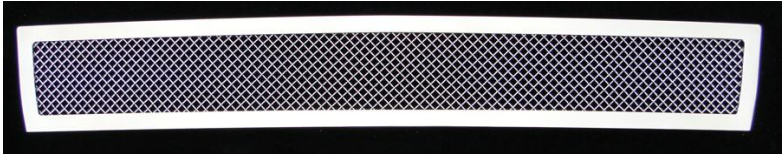
Grille Installation Instruction

Rev. 141001

Part#	GR20GFH50T	Application	11-12 Scion TC Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	K-Lock Nuts	6	6-32
	2	Screws	6	6-32×1 1/2 "	4	Flat Tabs	3	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Secure the stud to the threaded holes on the rear of the grille.	N/A
4	Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.	N/A
5	Secure grille using the flat tabs and lock nuts from the back side of the OEM grille shell.	N/A
6	Make sure the grille is centered and tighten the fasteners.	N/A
7	Reinstall the black plastic cover which was removed in step 2.	N/A
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!