


Part#	GR20GFG45T	Application	10-11 Toyota 4Runner Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	Screws	4	6-32×1 1/2"
	2	Flat Tabs	4	6-32	4	K-Lock Nuts	4	6-32

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Thread a screw in each nut welded to the grille. From the rear, place a tab on each screw. Now thread a nut on each screw.	N/A
4	Center the grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	N/A
5	Secure grille using the Kep Nuts from the back side of the OEM grille shell.	N/A
6	Make sure the grille is centered and tighten the fasteners. but do not over-tighten.	N/A
7	Reinstall the black plastic cover which was removed in step 2.	N/A
8	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!