

Grille Installation Instruction

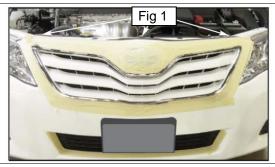
Rev. 181101

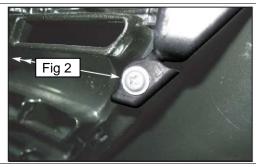
| Part# | GR20GFG35T/H | | Application | | For 2010 Hybrid | For 2010-2011 Toyota Camry Not For SE And Hybrid Model | | | | | | |
|-------|--------------|-----------|-------------|--|--------------------|---|------------|-----|----------|--|--|--|
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| | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|-------------|-----|-----------------|------|-----------|-----|-------------|
| | 1 | Mesh Grille | 1 | Stainless steel | 5 | Screws | 2 | 6-32×1 1/2" |
| Parts List | 2 | Screws | 13 | 6-32×1" | 6 | Washers | 8 | |
| | 3 | K-Lock Nuts | 24 | 6-32 | 7 | "U" Tabs | 6 | |
| | 4 | Flat Tabs | 1 | | | | | |

Install Notes: Overlay $\stackrel{\times}{}$ Replacement $\stackrel{\sqrt}{}$ Drill $\stackrel{\times}{}$ Cut $\stackrel{\times}{}$

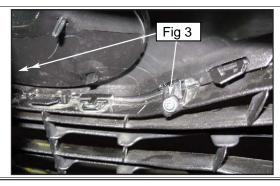
| Step | Description | illustration | | | |
|------|---|--------------|--|--|--|
| 1 | Identify the grille & hardware with parts list. | | | | |
| 2 | Open the hood and remove the outer phillips screws, outer push fasteners and the center 10mm hex bolt to release the bumper cover from the support brackets(Fig 1). | | | | |
| 3 | Use wide masking tape and carefully mask around the factory grille, lower bumper opening and cover the front emblem prior to factory grille removal(Fig 1). | | | | |
| 4 | Remove the four factory phillips screws from the inside of the factory grille (one each side at the top corners) (Fig 2). | | | | |

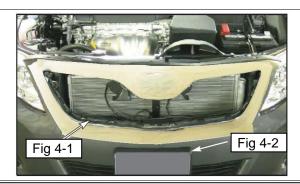




- Remove the two center screws. They are on either side of the factory hood emblem (Fig 3).

 Once the screws are removed, squeeze the mounting clips and pull the grille straight out to remove (Fig 4-1).
- Remove the front license plate bracket if equipped (Fig 4-2).





The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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|-------|---|---------------------------------------|--|
| Part# | GR20GFG35T/H | Application | For 2010-2011 Toyota Camry Not For SE And Hybrid Model |
| 8 | factory grille mounting slot semi-gloss black paint to | s across the top. black out anythi | side the factory grille opening on the side and bottom and to the edges of the b. Use a scotch brite pad or fine sand paper to scuff the exposed paint. Use flat or thing that would be visible through the mesh grille once it is installed. For all int to black out anything that would be visible through the mesh grille once it is |
| 9 | bottom mounting studs an | d use black pain | 6-32 K-Lock nut (for mounting depth adjustment) on the top outer, sides and int to help conceal the adjusting nut and pre-installed side and bottom nuts and uts at least 3/4 the way down the studs and adjust from there (Fig 6). |
| | | Fig 5 | Fig 6 |
| 10 | bumper cover and make | sure to adjust the | re that all side and bottom mounting studs pass through the slots or holes in the the nuts so that the grille fits flush with the bumper cover. Begin the mounting center and install the supplied tab and a 6-32 K-Lock nut onto the bottom center |
| 11 | Install a washer and a 6-32 | 2 K-Lock nut onto | to each side and bottom stud and tighten. |
| 12 | (center studs shown). Do | not over-tighten | s across the top of the grille. Install a 6-32 K-Lock nut onto each stud and tighten or you will indent the surround at the stud locations! Pull up on the top of the that the edges of the mesh surround could damage the painted bumper cover. Fig 8 |
| 13 | Installation completed. | | |

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