




# Grille Installation Instruction

Rev. 180601

|       |              |             |                             |
|-------|--------------|-------------|-----------------------------|
| Part# | GR20GFF42T/H | Application | For 2007-2009 Toyota Tundra |
|-------|--------------|-------------|-----------------------------|

| Parts List | Item | Part Name   | QTY | Description     | Item | Part Name   | QTY | Description |
|------------|------|-------------|-----|-----------------|------|-------------|-----|-------------|
|            | 1    | Mesh Grille | 1   | Stainless steel | 4    | K-Lock Nuts | 3   | 6-32        |
|            | 2    | Screws      | 3   | 6-32×1"         | 5    | Washers     | 3   |             |
|            | 3    | Flat Tabs   | 3   |                 |      |             |     |             |

Install Notes: Overlay  Replacement  Drill  Cut

| Step | Description   | illustration   |
|------|---|--|
| 1    | Identify the grille & hardware with parts list.   |  |
| 2    | Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. |  |
| 3    | Test fit the grille to make sure that it fits in the shell properly. Make sure the grille is centered.  |  |
| 4    | Thread a screw in each nut welded to the grille. From the rear, place a tab on each screw. Now thread a nut and a washer on each screw.   |  |
| 5    | Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.   |  |
| 6    | Reinstall the black plastic cover which was removed in step 2.  |  |
| 7    | Installation completed!!!   |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!