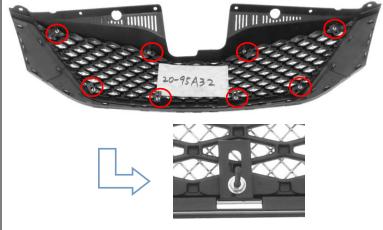


Grille Installation Instruction

Rev. 190101

Part#	# GR20GFD99T/H Application style Main Upper										
		Item	Part Name		QTY	OTY Description		Item	Part Name	QTY	Description
Parts Li	ist	1	Mesh Grille		1	Stainless steel		3	Hex Flange Nuts	8	0.138-32
		2	Studs		8	0.138-32 ×1.5"		4	Flat Tabs	8	
Install N	lotes	s: Ov	erlay $oxedsymbol{egin{array}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	Re	eplacen	nent ×	Dri	ill ×	Cut ×		
Step	Description						illustration				
1	Identify the grille & hardware with parts list.										
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.										
3	Secure the stud to the threaded holes on the rear of the grille. Hold the grille up to the opening of the factory shell. Be sure the bolts are through the OEM grille shell.										

Secure grille using the flat tabs and hex flange nuts from the back side of the OEM grille shell.



For 2011-2017 TOYOTA SIENNA SE only for honeycomb

- Make sure the grille is centered and tighten the fasteners. But not over-tighten.
- 6 Reinstall the black plastic cover which was removed in step 2.

7 Installation completed!!!



The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!