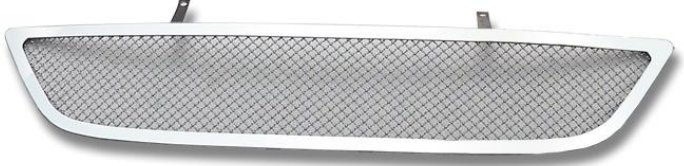
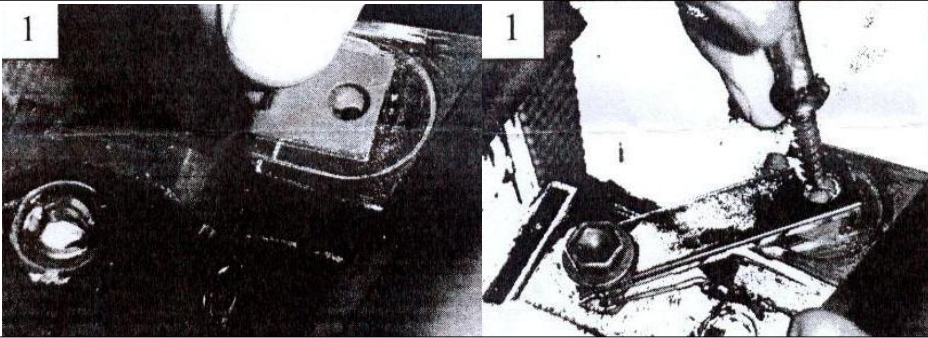


Part#	GR20GED53T	Application	06~09 Lexus GS300/350/430 – Main Upper Class Series Mesh Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	5	Flat Bracket	2	1 1/2"
	2	Studs	2	6-32×1"	6	L-Brackets	2	1/2"
	3	Nylon Lock Nuts	2	6-32	7	U Nuts	2	
	4	Screws	2					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Using a screw driver; remove the top motor cover by compressing the center of the plastic clips. Under cover, remove the four 10mm bolts. Remove all remaining plastic clips. From rear of grille; Compress the upper and lower clips and push grille center towards the core support. Remove and place aside.	
If you purchased the lower grille; install now		
3	Center the grille into position. Thread a stud in each nut welded to the grille. Place and L bracket and a 6-32 nylon lock nut on the two lower studs. On both sides of the grille; place a flat bracket, U nut and a 10-32 screw to secure in place	
		
4	Place the cover back on the vehicle. Using the stock hardware place all plastic clips back in place except for the two center clips. Locate the two stock pop up clips from the location of the new flat bracket. Use two of the pop up clips to secure the center of grille to top motor cover	
5	Make sure the grille is centered and tighten the fasteners.but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!