



PATENT PRODUCT Grille Installation Instruction

Rev. 20220701

Part#	T75421T&H	Application	For 2003-2005 Scion XB
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless Steel	5	Nylon Lock Nuts	2	6-32
	2	Truss Head Tapping Screws	2	8x3/4"	6	Washers	4	Φ10x Φ4x1
	3	Truss Head Screws	8	6-32x1 1/2"	7	Washers	4	Φ12x Φ5x1
	4	Flat Nuts	2	#8				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual. Do not discard the fasteners.	
3	Center the grille into the opening. It may be necessary to slightly bend the mounting brackets on the grille for an optimum fit. Use two of the factory fasteners to hold the top mounting brackets. Mark the lower mounting bracket holes to the opening. Drill a 1/8" hole at each mark.	
4	Close the hood and check the alignment of the grille. If necessary, remove the grille and adjust the brackets.	
5	Reinstall the plastic shroud with the fasteners removed in Step 2.	
6	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!