

Part#	GR20GEC93T/H	Application	For 2003-2006 Toyota Tundra
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Screws	6	8#×3/4"
	2	Flat Nuts	6	8#	5	Bracket	2	
	3	Flange Nuts	2	0.138-32				

Install Notes: Overlay Replacement Drill Cut

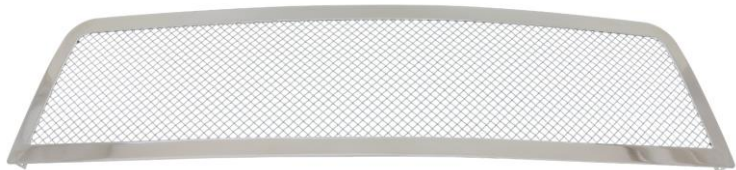
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the bolts that secure the hood latch release.(Fig 1)	
3	Remove bolts that secure grille shell to the hood and remove grille as shown.(Fig 2)	
4	Using a saw cut the grille shell center bars out. Make sure not to cut the area that the grille insert screws will attach.(Fig 3)	



Fig 1



Fig 2



Fig 3

5 Note: Factory grille shell with center bars removed.(Fig 4)

6 Note: Factory grille shell with center bars removed.(Fig 5)

7 Paint the grille shell edge with flat black spray paint this will give you a better look when done.(Fig 6)



Fig 4



Fig 5



Fig 6

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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8	This is the area that the grille insert screws will be located.(Fig 7)		
9	Insert the grille into the grille shell.		
10	From the back side mark and drill 6 holes . Secure grille using the screws and flat nuts. Attach (2)brackets on the grille using flange nuts, do not tighten at this time. (Fig 8)		
11	Fasten the grille shell to the hood.(Fig 9)		
12	Fasten the hood release latch to the back side of the billet insert.(Fig 10)		
13	Here is a view of the safety latch installed to the grille insert.(Fig 11)		
14	Installation completed!!!		

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