

Grille Installation Instruction

Rev. 190101

	•	Dart Nam	071/	Description				
Part#	GR20F	FI38T/U	Application	For 2012-20	r X-Runner Models)			

		Item	Part Name	QTY	Description	on	Item	Part Name	QTY	Description		
Parts Li	ist	1	Billet Grille	1	Aluminum		3	Flange Nuts	2	6-32		
		2	Studs	2	6-32×3"		4	J-hooks	2			
Install Notes: Overlay					nent ×	Dri	II ×	Cut	×			
Step	Description					illustration						
1	Identify the grille & hardware with parts list.											
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.											
3	Thread a stud in each nut welded to the grille. Hold the grille against the OEM grille shell, be sure the bolts are through the OEM grille shell.											
4	Secure billet grille using the flange nuts and J-hooks from the back side of the OEM grille shell.						(2) Flange Nuts (2) J-hooks					
5	Make sure the billet grille is centered and tighten the fasteners. But not over-tighten.											
6	Reinstall the black plastic cover which was removed in step 2.											
7	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!