




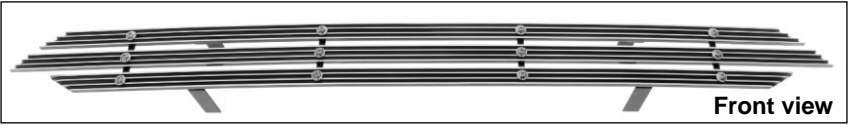



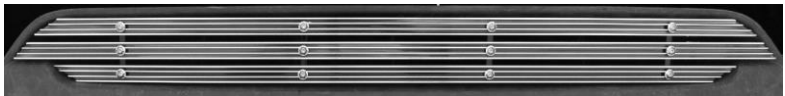
# Grille Installation Instruction

Rev. 190101

Part#	GR20FFI38F/W	Application	For 2012-2015 Toyota Tacoma (Not For X-Runner Models)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Flange Nuts	2	6-32
	2	Studs	2	6-32x3"	4	J-hooks	2	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	 <p style="text-align: right;">Rear view</p> <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 5px auto;">             (12) M4-15 Bolts              (12) M4 Nylon lock nuts           </div>  <p style="text-align: right;">Front view</p>
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Thread a stud in each nut welded to the grille. Hold the grille against the OEM grille shell, be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the flange nuts and J-hooks from the back side of the OEM grille shell.	 <div style="display: flex; align-items: center; margin-top: 10px;"> <div style="margin-right: 10px;">  </div>  <div style="border: 1px solid black; padding: 2px; margin-left: 10px;">             (2) Flange Nuts              (2) J-hooks           </div> </div>
5	Make sure the billet grille is centered and tighten the fasteners. But not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!