
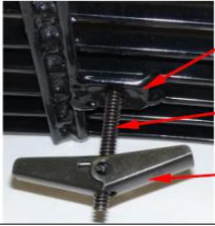
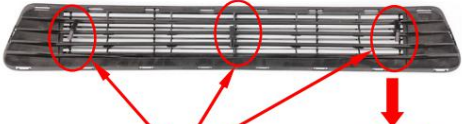



Part#	GR20FFI31A	Application	12-13 Toyota Camry Not For SE Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss head Bolt	3	6#
	2	Toggle Nut	3	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Insert the screws into the weld tab hole from front side of the billet grille.	<div data-bbox="813 761 1053 907" style="border: 1px solid black; padding: 5px;"> <p>It is for reference only, the grille on shown is not T66931A</p> </div>  <div data-bbox="1316 761 1460 795" style="border: 1px solid black; padding: 2px;">Weld tab</div> <div data-bbox="1316 840 1460 873" style="border: 1px solid black; padding: 2px;">Screw</div> <div data-bbox="1316 907 1460 940" style="border: 1px solid black; padding: 2px;">Toggle nut</div>
3	Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap between the horizontal bars.	
4	Secure the grille using the toggle nuts and screws from the front side of the billet grille with a screw driver.	 <div data-bbox="1029 1243 1189 1288" style="border: 1px solid black; padding: 2px;">Toggle Nut</div>
5	If necessary, remove the plastic cover on the bottom of the OEM front bumper, which will allow access to the rear of the OEM grille, in order to secure the billet grille with the toggle nuts.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!