



PATENT PRODUCT




Grille Installation Instruction

Rev. 181201

Part#	GR20FFG19C/S/J	Application	For 2010-2013 Toyota Tundra
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	3	Stainless steel	3	Nuts	8	8#
	2	Screws	8	8# X 3"	4	Tabs	4	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Take one of the billet grilles and insert it into the appropriate bumper opening, the tabs that are welded onto the backside of the billet grilles should be near the bottom	
3	Now take the 3" screws and insert them through the front of the grille and through the tabs that are welded onto the back of the grilles	
4	From the backside of the bumper slide the tabs over the screws. Note that the bracket used for installation will be placed behind the bumper exactly as pictured with the angled end upward.	
5	Place a 8# nut on top of the bracket and tighten.	
6	The center grille has two screws, nuts and brackets. The side grilles each have one screw, nut and bracket. Note that the grilles are made for the left and right sides of the vehicle and are not universal.	
7	Follow above steps to install the side grilles. Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
8	Installation completed.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!