

Grille Installation Instruction

Rev. 181101

Part# GR20FFF03A/H Application For 2009-2010 Toyota Matrix Base Model Not For S, XR, XRS

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|---------------|---|-------------------|-------------------|---------|-------------|--------------|------------------------------|-------------|-------------|--|
| Dort | Iter | Part Name | | QTY | Description | Item | Part Name | QTY | Description | |
| Parts List | 1 1 | Billet Gril | Billet Grille | | Aluminum | 3 | Toggle Nut | 10 | 6# | |
| | 2 | Truss Head Screws | | 10 | 6-32×1 5" | 2×1 5" | | | | |
| Install | Notes: | Overlay | √ Re _l | olaceme | nt × Drill | $\sqrt{}$ | Cut × | | | |
| Step | Description | | | | | illustration | | | | |
| 1 | Identify the grille & hardware with parts list. | | | | | | | | | |
| 2 | Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. | | | | | | | | | |
| 3 | Hold the billet grille against the OEM grille shell, center and mark holes for drilling. Remove billet grille and drill 4 holes according to your mark. | | | | | | | | | |
| 4 | Place screws through the welded aluminum tabs on the grille. Hold the billet grille up to the opening of the factory shell. Thread in the toggle nut from the back of OEM grille honeycomb. Mark and drill 4 holes | | | | | | | | | |
| 5 | Turn the toggle nut so that it is vertical, and tighten. But not over-tighten! | | | | | | | | | |
| 6 | Repeat steps 2-5 for the remaining billet grille (Both side grille need drilling only). | | | | | | | | | |
| 7 | Reinstall the black plastic cover which was removed in step 2. | | | | | | | | | |
| 8 | Installat | ion comple | ted!!! | | | | A SA SAN LINE AND ADDRESS OF | 100 miles 1 | | |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!