



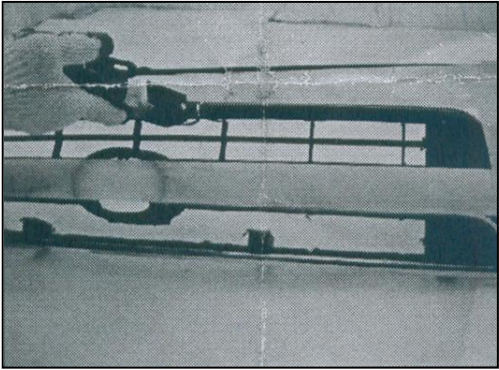
PATENT PRODUCT Grille Installation Instruction

Rev. 20201101

Part#	T66563C&J&S	Application	For 1998-2000 Toyota Tacoma 2WD Not For Prerunner
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#4	"U" Hook Bracket A	2	
	#2	Phillips Screw	12	M4x20	#5	"U" Hook Bracket B	2	
	#3	Flat Nut	12	M4				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	<p>Cover the top, sides and lower horizontal bars with masking tape to protect the finish.</p> <p>Using a hacksaw or a rotary disc carefully cut out the egg crate sections as close as possible without damaging the horizontal bars or the vertical sides. Do not cut main mounting arms from bottom of grille shell.</p> <p>NOTE: Always wear eye protection & gloves when using power tools.</p> <p>Then, carefully sand any protruding edges remaining from the egg crate cuts.</p>	
4	Position upper billet grille onto the grille shell cavity	
5	Thread a Phillips Screw in each nut welded to the grille. From the rear, place a "U" Hook Bracket on each screw. Now thread a Flat Nut on each screw.	
6	Repeat Steps 4-5 for bottom billet grille.	
7	Make sure the insert is centered and tighten the hardware.	
8	Reinstall the plastic shroud with the fasteners removed in Step 2.	
9	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!